















DirectTex® Illuminati

Fields of application

.02 .04 .05 .07

Specifications

	REF. 599292 139
	100 % polyester knit fabrics PVC-free, recyclable
	ca. 160/ 252/ 320 cm ca. 63/ 99/ 126 inch other widths available on request
	B-s1, d0 DIN EN 13501-1 M1 NF P 92 503 - 507
	ca. 310 g/m ² ca. 9.1 oz/yd ²
	ca. 0.67 mm ca. 670 µm
	rolls 50 m 55 yd
	length: 365.7 N cross: 2055.1 N DIN EN ISO 13934-1
	length: 62.0 % cross: 48.8 % DIN EN ISO 13934-1
	warp: 126.0 N weft: 271.4 N DIN EN ISO 9073-4
	blank: 5-6 DIN EN ISO 105-B02
	length: 1.7 % cross: 1.8 % DIN EN 14704-1
	cold, ultrasonic cut
	direct light

Printing methods

print	UV	Latex	Dyesub
Inside			•
Outside			

Article shrinkage (50 sec hold up time)

	shrinkage in cross direction	shrinkage in longitudinal direction	recommended fixing temperature
180°C	0,2 %	0,7 %	
190°C	0,2 %	0,9 %	•
200°C	0,4 %	1,1 %	
210°C	0,4 %	1,4 %	

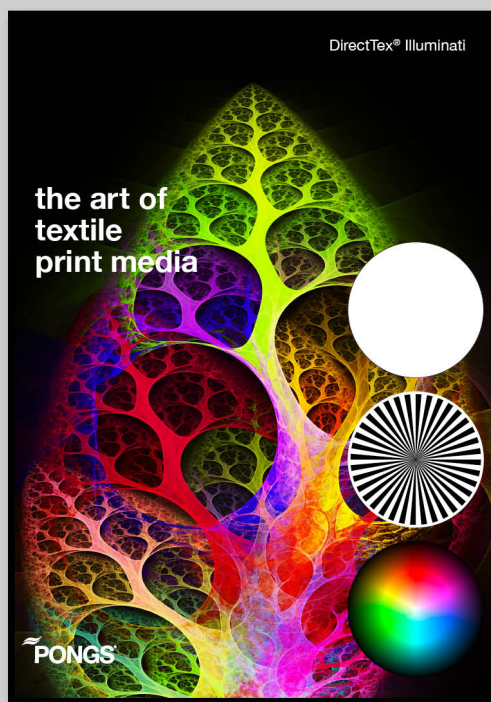
Certifications



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